



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3020-1
Job Sheet 175782



Part No: D3020-1

Job Qty: 20 ea

DAS
21
9-89

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/23/18

Type: Stock

Description:

Note: DWG REV A IPP B 03.05.06 Reformat; Made on Cobra KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Machining-1		JB 18-05-25
100	Hardinge	20 pcs	4/23/18	4/23/18	0.10	8.73	Hardinge		JB 18-05-25
130	QC	20 pcs	4/23/18	4/23/18	0.00	0.00	QC8 Machining-1		JB 18/05/28
135	Small Fab	20 pcs	4/23/18	4/23/18	0.00	0.00	Small Fab-2		
140	Packaging	20 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1		DYC 18/05/29
150	QC21-SA	20 Ea	4/23/18	4/23/18	0.00	0.00	QC21		DAS 21 9-89 MAY 29 2018

Part Op 100 - Turn blank as per Folio FA255 and Dwg D3020

Descriptions: 135 - Deburr

140 - LOCATION: WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.250	1018 Round Bar 1.250	1.7580 ft (.0879 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.250	2	18	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	1.250Inches ± 0.010	1.260 1.240		
2	Fitting	0.030Inches ± 0.010	0.040 0.020		
3	Fitting	45.000Degrees ± 0.000	45.000 45.000	Angle	
4	Fitting	0.640Inches $+ 0.000$ $- 0.010$	0.640 0.630		
5	Fitting	0.930Inches ± 0.010	0.940 0.920		
6	Fitting	0.125Inches ± 0.010	0.135 0.115		
7	Fitting	0.300Inches ± 0.010	0.310 0.290		
8	Fitting	0.844Inches ± 0.010	0.854 0.834		
9	Fitting	1.030Inches ± 0.010	1.040 1.020		
10	Fitting	0.750Inches $+ 0.005$ $- 0.000$	0.755 0.750	Diameter	
11	Fitting	0.200Inches ± 0.010	0.210 0.190		

Plex 4/10/18 2:28 PM Dart.Gagnon.Michelle



Container No: S075006



Part: D3020-1

Job No: 175782

Serial No/Batch: S075006

Revision:

Inspector:

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Date: 05/28/18